

2800XPC

Electric Mining Shovel - AC Drive
Product Overview





P&H 2800XPC AC Shovel building on proven success

Mine operations and maintenance managers demand the best from their loading tools. For this reason, Joy Global has been the electric mining shovel market share leader and preferred equipment supplier to the world's toughest mining environments for over 100 years.

Joy Global is proud to offer the P&H 2800XPC AC electric mining shovel. The P&H shovel line is combining its solid reputation of reliability with the proven Centurion electrical control system, industry leading IGBT AC technology, rugged structures and the industry's only OEM owned field service and support network to set the industry standard for electric mining shovels.

Increases in availability and productivity ultimately lead to the lowest cost per ton and the most efficient ultra-class loading tool available in the industry today. P&H shovels dig deeper into the realms of productivity safety, and reliability with greater control, comfort, and consistency.



Proven performance

P&H AC-drive shovels are exceeding customer requirements and expectations:

- 3% faster cycle times
- 2.5% increase in availability
- 5% increase in productivity

Providing our customers:

- Lowest total cost of ownership
- Highest productivity
- Superior machine reliability and durability

We set the industry standard for electric mining shovels

A closer look

The P&H 2800XPC AC *utilizes proven components.*

- Common motors and drive line-up as on proven P&H 4100XPC AC and P&H 4100C BOSS AC machines
- Structures developed with advanced design software and field data collection
- Motors designed and manufactured by Joy Global specifically for electric mining shovels

Joy Global and ABB:

Two leaders combine to deliver breakthrough productivity and performance

ABB is the global leader in drives with 40+ years of experience.

- ABB's Direct Torque Control has the best dynamic performance in the industry
- Our AC drives are compact, air-cooled, modular
- Maintenance-friendly modules are easy-to-replace

Joy Global is the worldwide leader in Electric Mining Shovels. The P&H 2800XPC AC sets the standard in performance and productivity.

- Powerful advancements based on already-successful technologies
- Extensive collaboration with customers and our drive partner ABB
- Years of experience in building rugged, reliable equipment

We are driven by achieving the lowest total cost of ownership for our customers:

- Quality components
- Focus on machine availability and productivity
- Heavy-duty structures
- Joy Global field support

The Joy Global AC performance edge

Attachment of choice for the world's toughest pits

- Twin-leg dipper handle – Stable dipper trajectory, faster cycle times, higher productivity
- Rack and pinion crowd – Less maintenance, all weather performer
- Optima dippers – Mine-matched dippers with adjustable pitch braces for precise rake angles

Rugged components

- Dual hoist motors – Balanced and evenly distributed load
- Delta drive – Improved shoe-to-tumbler engagement
- Planetary transmissions – Proven long life on swing and propel with over 20 million hours logged

Technology

- Centurion electrical control system – Superior performance, monitoring and data integration capabilities
- Universal shovel interface – Send and receive data with any mine management system
- PreVail Remote Health Management – Real time machine health and performance management



World-class cab

- Smart ergonomics
- Clear sight lines
- Easy access to command and control functions
- Access to key data on machine health and performance provided by Centurion Electrical Control System

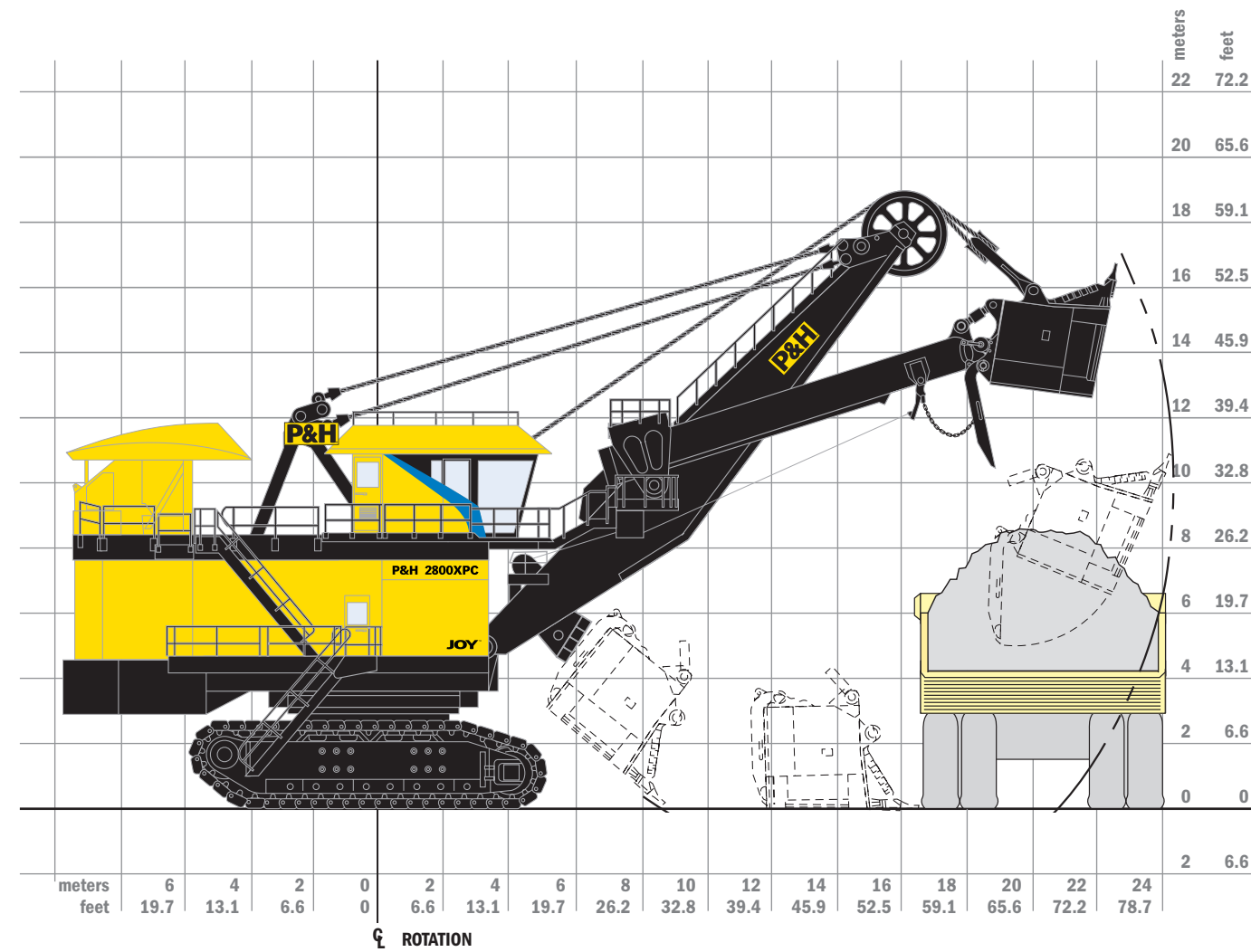
JoySmart Solutions

Our smart connected products and systems, advanced analytics and direct services are integrated together and customized to solve our customers' toughest challenges:

- Service products and consumables
- Machine assembly and rebuild
- Component exchange programs
- Life cycle management
- Genuine OEM parts
- Prognostics and remote health management

P&H 2800XPC DC Drive Electric Mining Shovel

General specifications



Working Ranges

Height of Cut	16.6 m	54 ft. 6 in.
Radius of Cut	24.2 m	79 ft. 3 in.
Dumping Height* (Door Open)	9.1 m	30 ft. 0 in.
Floor Level Radius	16.4 m	53 ft. 9 in.
Tail Swing Radius	9.9 m	32 ft. 6 in.
Operator Eye Level	9.6 m	31 ft. 4 in.

*Height shown with bail-type dipper. Heights will be greater with bail-less or compact-bail dippers. Actual dumping height can be greater than door clearance height.

Capacity

Nominal Payload*	59.0 mt	65.0 st
Nominal Dipper Capacity		
SAE struck	26.8-33.6 m ³	35.0-44.0 yd ³
SAE 2:1	29.2-36.6 m ³	38.1-47.9 yd ³
Rated Suspended Load	122.5 mt	135.0 st
Optimum Truck Size (240 st truck shown)	172-240 mt	190-265 st

*Payload and dipper capacity are dependent on many factors. Contact Joy Global for an analysis of your specific application.

Electrical control

Centurion Supervisory Controller provides direct integrated communication with motor drives giving precise motor control and fast cycle times. Real-time multi-tasking capability allows for optimal machine logic sequencing, monitoring and control.

Centurion I/O System uses 'Profibus' communication protocol for seamless integration of all shovel subsystems and future expandability. Low-voltage 24V DC I/O drop points feature open and short circuit detection for improved diagnostics and troubleshooting.

Centurion Information System's enhanced Graphical User Interface (GUI) features intuitive, icon-based screens to display vital information such as shovel status, troubleshooting information, and optional production monitoring data and operator feedback.

P&H Digital AC Drive provides precise, reliable, solid state power to the main motion motors.

Electrical control systems

Electrical drive ratings (50°C, 2000m)	Drive power
IGBT supply unit (ISU)	4550 kVA
Crowd motion	1160 kVA
Hoist motion	4640 kVA
Propel motion	2320 kVA
Swing motion	3480 kVA

The electrical drive system is comprised of a multi drive platform, sharing a common DC bus between the IGBT Supply Unit (ISU) and the motor drive Inverter Units (INU). The fully regenerative ISU controls the power flow to and from the shovel, maintaining a unity power factor with extremely low harmonic content. The fully regenerative INU controls the power flow to and from the individual AC motors.

P&H AC fast response main machinery motors

Hoist motor (two used)	Continuous rating @ 690 volts peak developed power	Total 2069kW / 2773hp 2388kW / 3200hp
Swing motor (two used)	Continuous rating @ 690 volts peak developed power	Total 1090kW / 1460hp 1363kW / 1827hp
Crowd motor (one used)	Continuous rating @ 690 volts peak developed power	Total 545kW / 730hp 695kW / 932hp
Propel motor (two used)	Continuous rating @ 690 volts peak developed power	Total 1090kW / 1460hp 1973kW / 2645hp

Power requirements

Supply voltage*	4160 or 7200V 3 Phase, 60 Hz	5000, 6000 or 6600 3 Phase, 50 Hz
Supply transformer	(minimum) 2750 kVA	
Minimum short circuit VA available at shovel	22 MVA	

*Voltage per customer requirements

Dipper and dipper trip

Optima dippers combine consistent productivity with high durability and maintainability. Dippers are configured to mine specific conditions and capacity requirements from a variety of combinations of body and lip designs, as well as other unique Joy Global technologies. Specific wear packages and GET styles can be cooperatively specified.

TripRite system utilizes a brushless DC electric motor with sealed planetary drive unit for reliable trip and slack take up operation.

Swing

Two modular P&H planetary gear cases of proven design and a single piece forged swing gear transmit torque for fast cycle times.

Spring-set air release disc brakes - one per motor.

Splash lube filtration system.

Propel

Propel on demand provides rapid transfer to propel mode. Rapid transfers allow frequent positioning of the shovel to the bank resulting in faster cycle times and more efficient digging.

Two rugged P&H planetary gear cases of proven design independently transmit torque to the drive sprockets, producing the tractive effort required for fast, efficient propel and positioning operations.

Delta Drive low tension sprocket drive system with heavy duty cast crawler shoes.

Spring-set air release disc brakes - one per motor.

Crowd

Powerband V-belt drive between motor and gear case absorbs shock loads.

First and second reduction gearing in enclosed gear case for reliable splash lubrication, ease of maintenance, and extended component life.

Twin-leg dipper handle with torsion box and rack and pinion drive has inherent stability in the bank for optimal digging.

Spring-set air release disc brake.

Hoist

All gearing housed in single enclosed gear case with filtered and cooled oil fed to all bearings in addition to splash lubrication for reliable operation and ease of maintenance.

Large 56" diameter hoist drum for extended rope bending life. Ferrule becket system and dual electric tuggers are standard for efficient rope change.

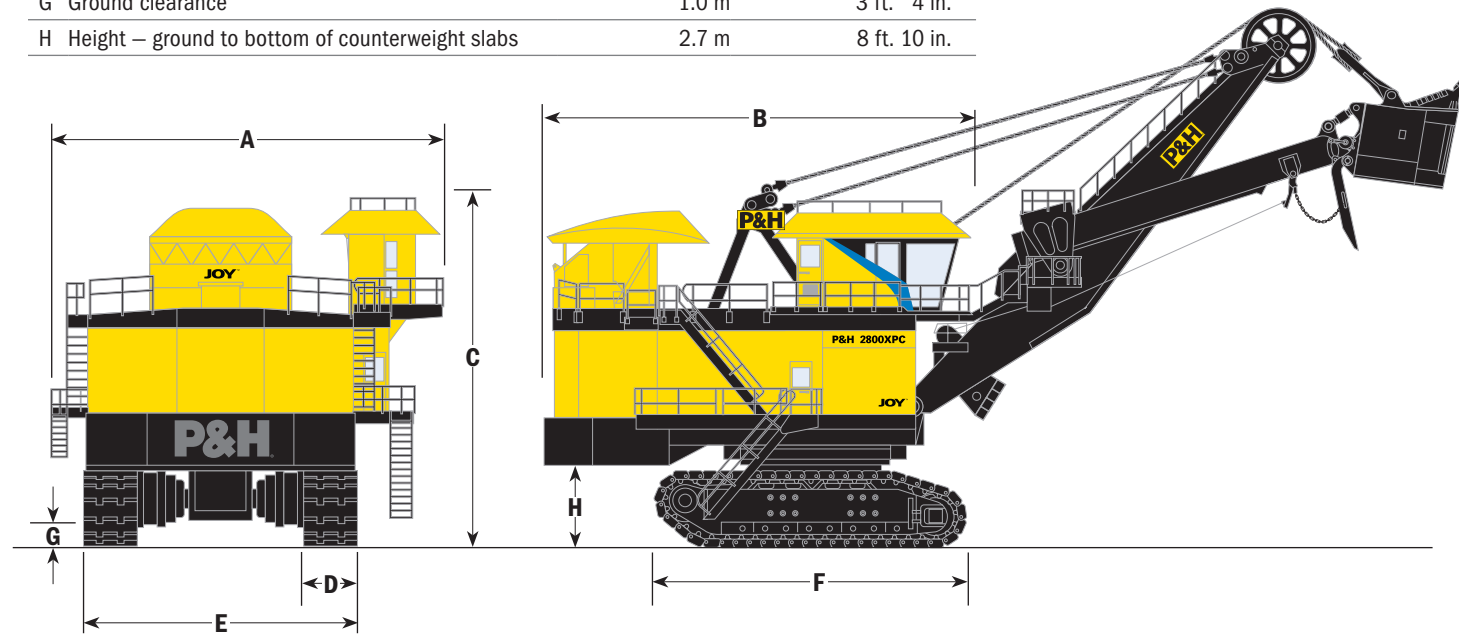
Spring-set air release disc brakes - one per motor.

Cable data

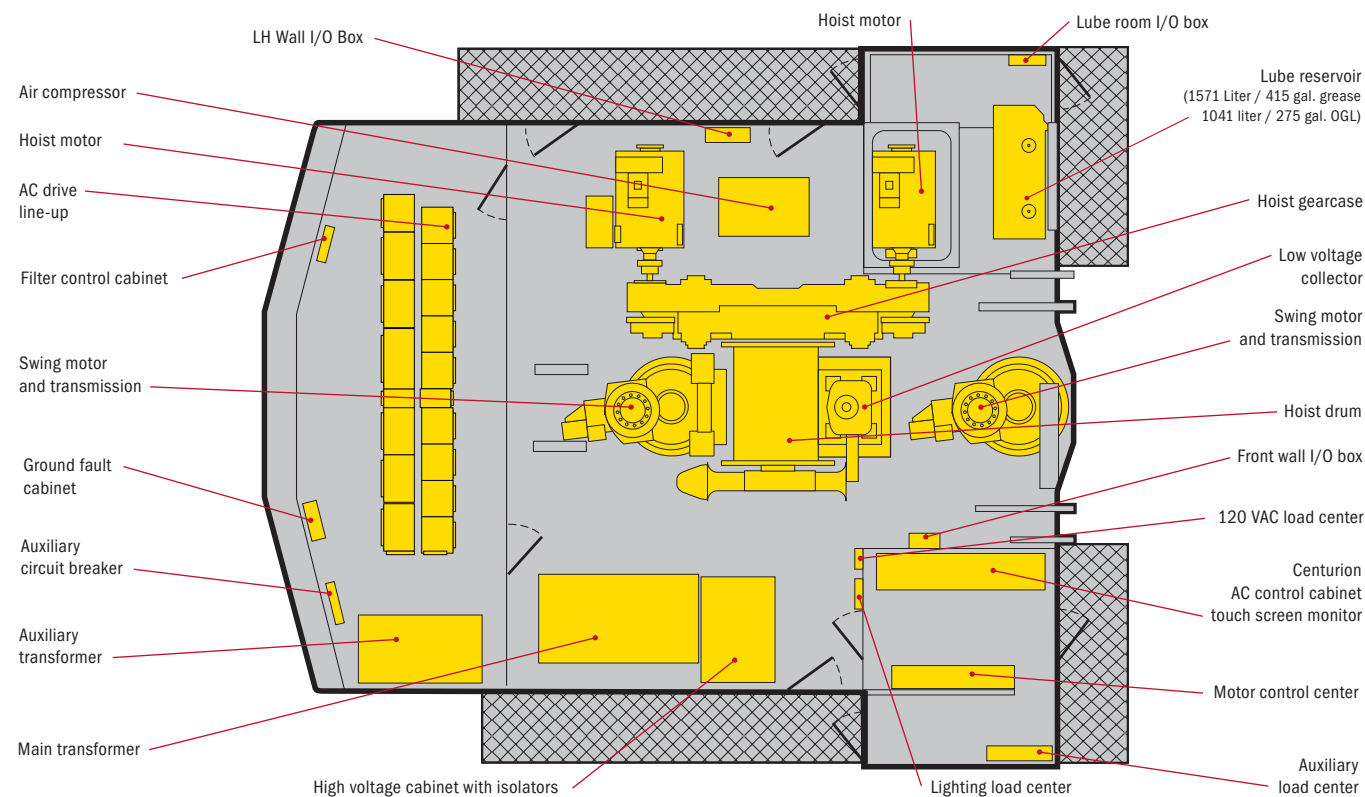
Hoist (wire rope)	60 mm	2.38 in. dia.
Suspension (bridge strand)	90 mm	3.50 in. dia.
Dipper trip (wire rope)	13 mm	0.50 in. dia.

Overall dimensions

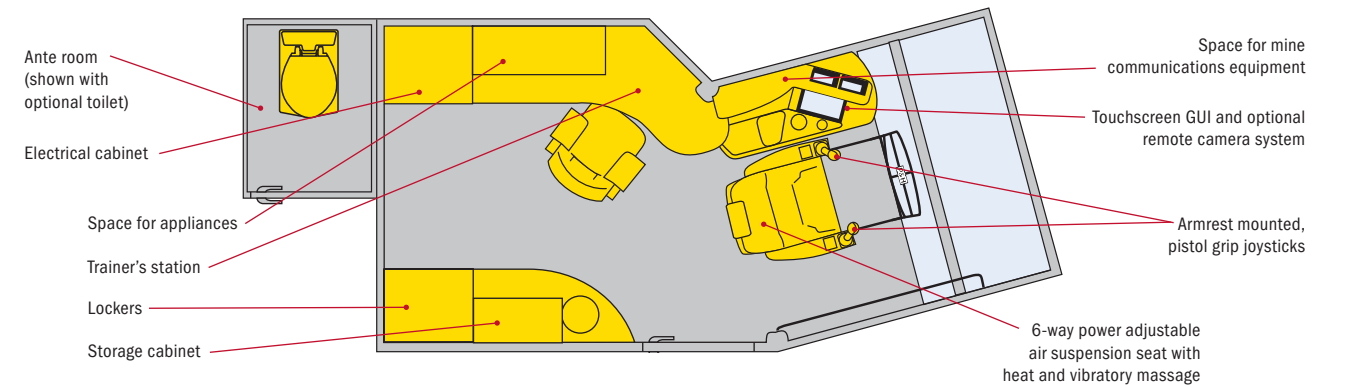
A Width	13.1 m	43 ft. 0 in.
B Length	14.8 m	48 ft. 8 in.
C Height over gantry	12.4 m	40 ft. 9 in.
D Width of crawler shoes	1422 mm 1829 mm	56 in. 72 in.
E Width of crawlers (56")	9.0 m	29 ft. 8 in.
F Length of crawlers	10.8 m	35 ft. 5 in.
G Ground clearance	1.0 m	3 ft. 4 in.
H Height – ground to bottom of counterweight slabs	2.7 m	8 ft. 10 in.



Machinery deck plan



Loading control center



Ground pressure and weight

Bearing area - ground pressure

Standard:		
Crawler bearing area 56" shoes / 1422 mm	23.94 m ²	37,112 in ²
Crawler Ground Pressure 56" shoes / 1422 mm	442 kPa	64.10 psi
Optional:		
Crawler bearing area 72" shoes / 1829 mm	30.78 m ²	47,716 in ²
Crawler ground pressure 72" shoes / 1829 mm	345 kPa	50.09 psi

Weights - approximate*

Working weight (with dipper and counterweight, approx. wt.)		
56" shoes / 1422 mm	1,079,000 kg	2,379,000 lbs
72" shoes / 1829 mm	1,084,000 kg	2,390,000 lbs
Counterweight (punchings)**	230,000 kg	507,000 lbs

* All weights subject to 5% variation.
** To be furnished by customer.

Features and customization

The P&H 2800XPC is built with several features to enhance safety, reliability, and productivity over the lifecycle of the operation.

- Automatic lubrication and compressed air systems with advanced diagnostic and control
- Temperature monitoring system for all AC motors, drum shaft bearings and shipper shaft bearings
- Automatic boom soft setdown system (ABSS) and boom profile protection envelope to help prevent excessive loading to the attachment during operation
- Anti-Swing-in-Bank system to reduce excessive side loading on handle and attachment
- Remote hoist control pendant and hoist rope winch to assist in safe and efficient rope changeouts
- House pressurization system to provide filtered air for cooling and dust repression

The shovel has multiple options for local and minesite specific conditions in the following areas:

- Climate control
- Technology and software
- Maintenance systems





Joy Global worldwide locations

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